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Synthesis of deuterium-labelled, optically active, ferroelectric liquid crystals

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1. Introduction

Ferroelectric liquid crystals (FLCs) $^{\rm 1}$ $^{\rm 1}$ $^{\rm 1}$ are very promising materials for their technological applications,² which are based on high and selective responses to external electric and magnetic fields. 3 The relationship between the molecular properties and the macroscopic physical properties of these liquid crystalline materials can be successfully investigated by means of Nuclear Magnetic Resonance (NMR) methods. $4-6$ In particular, Deuterium NMR (DNMR) spectroscopy applied to the study of liquid crystals has been proven to be one of the most powerful tools for the investigation of FLCs mesomorphic properties, molecular and conformational attributes.⁶ The complete molecular characterisation of such systems usually necessitates the application of specific DNMR techniques to several species, selectively deuterated in different sites of the molecule. For instance, the availability of samples selectively deuterated on the aromatic core of these FLC systems provides information (i.e., local orientational ordering and molecular dynamics) concerning the rigid moiety of the FLC molecule, which better mimics the whole molecular behaviour of such anisotropic systems.^{[4](#page-5-0)}

The development of new and efficient synthetic routes for the labelling of liquid crystals represents an essential and basic step in the DNMR study of these systems. The rod-like ferroelectric liquid crystals, one of the ordered soft materials most studied for their technological applications, derive the property of ferroelectricity directly from molecular chirality.^{[1](#page-5-0)} Moreover, the high enantiomeric selectivity is crucial in the appearance of the specific ferroelectric $subphases$, which are extremely sensitive to both chemical

ABSTRACT

The synthesis of two selectively deuterium-labelled 4-(((S)-1-((S)-1-((S)-2-methylbutoxy)-1-oxopropan-2 yloxy)-1-oxopropan-2-yloxy)carbonyl)phenyl 4⁰ -(heptyloxy)biphenyl-4-carboxylate derivatives is reported. A new preparation strategy was developed in order to optimise the yields as well as the optical purity, this property being of fundamental importance for the optical applications of this ferroelectric liquid crystal. - 2010 Elsevier Ltd. All rights reserved.

> impurities and stereochemistry. In particular, the synthesis of ferroelectric mesogens with more than one chiral centre in one of their terminal chains is very challenging.

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New series of ferroelectric liquid crystals, having a flexible core and one or more (up to three) chiral centres derived from (S)-lactic acid, 8 have been found to give very interesting properties. Recently, a series of mesogen lactate-derivatives have been found to give twist grain boundary (TGB) phases stable in a very wide temperature range, $9,10$ which is a rare phenomenon.

In this work, we have focused our attention on the chiral ferroelectric 4-(((S)-1-((S)-1-((S)-2-methylbutoxy)-1-oxopropan-2-yloxy)-1-oxopropan-2-yloxy)carbonyl)phenyl 4'-(heptyloxy)biphenyl-4-carboxylate derivative (namely ZLL 7/*), which shows a rich polymorphism of ferroelectric phases, and the first re-entrant SmC^{*} found in bulk liquid crystal.^{[11](#page-5-0)} The structural, orientational ordering and dynamic properties of this material have been characterised thanks to the availability of selectively deuterium-labelled compounds, $12-14$ which were in very good agreement with those obtained by means of ¹³C NMR spectroscopy.¹⁵ Moreover, DNMR investigation on selectively labelled ZLL 7/* derivatives revealed peculiar behaviours of the ferroelectric phase in the presence of external magnetic fields of different intensities.^{16,17}

2. Results and discussion

In this paper, we report the synthesis of two selectively labelled 4-(((S)-1-((S)-1-((S)-2-methylbutoxy)-1-oxopropan-2-yloxy)-1 oxopropan-2-yloxy)carbonyl)phenyl 4'-(heptyloxy)biphenyl-4-carboxylate derivatives [\(Fig. 1](#page-1-0)), namely **ZLL 7/*-phe-D2** (1) and * Corresponding author. E-mail address: [rime@dcci.unipi.it.](mailto:rime@dcci.unipi.it) **ZLL 7/*-biphe-D2 (2)**, respectively, in very good yields.

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Figure 1. Molecular structure of the two isotopomers ZLL 7/*-phe-D2 (X=H, Y=D) (1) and **ZLL 7/*-biphe-D2** (X=D, Y=H) (2) .

A new synthetic strategy to prepare structural analogues of 1 and 2 was identified by a disconnection approach, $16,17$ reported in Scheme 1. This synthetic strategy was followed, in a convergent approach, in order to increase the chemical and isotopic yields, with respect to previously reported procedures.¹⁸

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Interconversion of 7 into 8 via deuteration conditions

^a Overall yield.

 b Evaluated by ¹H and ²H NMR spectroscopy.</sup>

Employing a Carius tube, at elevated temperature allows us to reduce the reaction times, without the use of transition metal catalysts.

Scheme 1. Disconnection approach for the preparation of compounds 1 and 2.

The regiocontrolled conversion of the commercially available 4- $(4'-$ hydroxyphenyl) benzoic acid, (7) into the corresponding 8 (Scheme 1) carried out in acid catalysed conditions, 19 was attempted using different experimental procedures reported in the literature for similar compounds (Table 1). As shown inTable 1 (runs 1–4), even if satisfactory chemical yields (Runs 1, 3, 4) were gained, poor (12/51%) conversions into the deuterated target 8 were obtained.

Compound 8 was obtained in a nearly quantitative chemical and isotopic yield (Table 1, entry 5) when the reaction was carried out in the presence of a 1:1 mixture of deuterotrifluoroacetic acid and deuterium oxide.

The use of CF_3 COOD instead of the DCl, in D_2O , guarantees a higher solubility of the reactants.

Furthermore, this procedure could also be employed on a small scale avoiding the use of cumbersome apparatuses (bench autoclave) ensuring a better recovery of crude reaction mixture.

Compounds 3 and 4 were easily obtained starting from 7 and 8, respectively, under the experimental condition reported for analogous compounds 18 18 18 (Scheme 1).

The commercially available 9 was regiochemically dideuterated, in the presence of a 5% solution of DCl in D_2O , to obtain compound 10 (93% yield) (Scheme 2) following the synthetic procedure reported in literature.^{[22](#page-5-0)}

Compounds 9 and 10 were successively converted in the corresponding 4-(chlorocarbonyl) phenyl methyl carbonates 9b and **10b**, respectively (Scheme 2), according to standard procedures.^{[22](#page-5-0)}

Scheme 2. Preparation of 4-methoxycarbonyloxybenzoyl chloride (9b) and the corresponding dideutero derivative (10b).

The preparation, in low yields, 8 of the known (3S,7S,10S)10hydroxy-3,7-dimethyl-5,8-dioxa-6,9-undecandione (11) was obtained, in a 70% yield, via a more practical^{[22](#page-5-0)} but strongly re-vised^{[12](#page-5-0)} procedure for analogous compounds (see Experimental and Scheme 3).¹⁶

chromatography 6890 Agilent, equipped with an HP-5MS fused silica capillary column (stationary phase 5% diphenyl–95% dimethyl-polysiloxane, 30 $m\times$ 0.25 mm) Hewlett Packard and with a deactivated silica precolumn $(2 \text{ m} \times 0.32 \text{ mm}$ i.d., Agilent J.&W.) and coupled to an Agilent 5975 Mass Selective Detector operating

Scheme 3. Preparation of (3S,7S,10S) 10-hydroxy-3,7-dimethyl-5,8-dioxaundecan-6,9-dione (11).

Preparation of 5 and 6, direct precursors to 1 and 2, respectively, was carried out reacting 11 [\(Scheme 1](#page-1-0)) with the suitable aromatic acyl chloride 9b or 10b (Scheme 4). Compounds 5a and 6a, recovered in 91 and 93% yields, were converted into 5 and 6 in 93 and 92% yields, respectively, by deacetylation, performed at -20 °C, in the presence of an equimolar amount of a 30% aqueous ammonia solution (Scheme 4).

in electron impact mode (EI) at 70 eV. Mass spectra of 1 and 2 were carried out by Applied BioSystems-MDS Sciex API 4000 triple quadrupole mass spectrometer (Concord, Ont., Canada), equipped with a Turbo-V Ion Spry (TIS) source and interfaced to Perkin Elmer Series 200 Micro HIGH Pressure mixing pump and a Series 200 autosampler (Perkin Elmer, Boston, MA, USA), was used for LC/MS/MS analysis.

9b (or **10b**) + **11** 1) Py 2) NH4Cl MeOCOO O ^O ^O ^O Me H Me O O H Me H Me Y Y = H **5a** (91%) Y = D **6a** (93%) H2O/NH3 -20 °C **5** (93%) or **6** (92%)

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Scheme 4. Preparation of $(35,75,10S)$ 10- $(4'$ -hydroxy)benzoyloxy-3,7-dimethyl-5,8-dioxaundecan-6,9-dione (5) and the corresponding 3',5'-dideutero derivative (6).

The coupling of 5 with 4 and 6 with 3, respectively, was performed in good yields (75%) with dicyclohexylcarbodiimide (2 mol equiv), in the presence of a catalytic amount of di(methylamino) pyridine in a $CH₂Cl₂$ solution. The optically active S precursors used were \geq 99% stereochemically pure and the reaction pathways employed were stereospecific. HPLC analyses by means of chiral phases of the compounds synthesised showed a satisfactory and comparable optical purity level for both isotopomers 1 and 2.

3. Conclusion

This paper describes the first high yield deuterium labelling chiral liquid crystals preparation of the two isotopomers 1 and 2.

These ferroelectric liquid crystals, having a most fascinating aspect in the Science of Material field, were prepared by a stereo conservative approach with high percentage of deuteration with an almost complete regioselectivity.

4. Experimental

4.1. General procedures and materials

Solvents were purified and dried by standard procedures. GLC analyses were performed on a Perkin–Elmer 8500 instrument [ZB1 column (15 m \times 0.25 mm), film 0.25 µm] equipped with a flame ionisation detector and a split/splitless injector, with N_2 as carrier gas. Thin layer chromatography (TLC) analyses were performed on silica gel 60 plates (Fluka) and purifications were carried out with silica gel 60 (Fluka, 230–440 mesh). HPLC was carried out with an Ecom High Performance Liquid Chromatography, using the Silica Gel Column Separon 7 μ m, 150 \times 3 mm, Tessek with a mixture of toluene and methanol as eluent. The CD (circular dichroism) data registered for compounds 1 and 2 were recorded on a spectropolarimeter Jasco J-40AS instrument, using $CHCl₃$ as solvent.

Mass spectra of 4 and 5 (acquired after derivatization procedure with BSTFA) were carried out by a GC–MS gas

¹H and ¹³C NMR (300 and 75 MHz, respectively) characterisation spectra were recorded on a Varian VXR 300 spectrometer; all NMR data were obtained using CDCl $_3$ solutions, if not otherwise stated. Chemical shifts (δ) are referenced to tetramethylsilane (TMS) as internal standard. IR spectra (ν , cm⁻¹) were recorded on a Perkin Elmer FT-IR, 1760X spectrophotometer.

Compounds 7 and 12 (Fluka®) were used without further purifications. (S) 2-Methylbutanol (13) was accurately distilled to obtain a 97.6% optical purity. 4-Di(methylamino)pyridine (DMAP) and dicyclohexylcarbodiimide (DCCI) (Fluka®) were used as received. The D_2O (99.98 atom% D), and DCl 35 wt % in D_2O , 99.00 atom% D, CF₃COOD 99.5 atom% D were furnished by Aldrich[®].

4.1.1. 4-(3',5'-Dideutero-4'-hydroxyphenyl)benzoic acid (8). A Carius tube containing 4-(4'-hydroxyphenyl)benzoic acid (7) (1.00 g, 4.66 mmol), D_2O (4 mL) and CF₃COOD (4 mL) was warmed at 165 °C, under stirring for 96 h. The reaction mixture was filtered off at room temperature and the solid recovered, washed with a small amount of D_2O and dried at 50 $^{\circ}$ C/0.05 mmHg. The recovered 8 (0.964 g, 95% yield) having mp 298-299 \degree C (decomposition at 302 °C) showed a 85% deuteration degree evaluated by ¹H and ²H NMR spectroscopy. Compound 8 showed:

IR (KBr): 3371, 2965, 1681, 1595, 1426, 1298, 1196, 1003, 830, 771, 715, 575, 490.

¹H NMR (D₂O, 200 MHz): 8.02 (d, 2H, 2-(CH)-o-COOH, J=8.4 Hz), 7.75 (d, 2H, 2-(CH)–m-COOH, J=8.4 Hz), 7.62 (s, 2-(CH)– m-OH, 2H). δ_D (H₂O, 200 MHz): 6.94 (s, 2D). ¹³C NMR (D₂O, 50 MHz): 164.7, 153.3, 146.5, 132.2, 131.0 (s, 2C), 128.6 (s, 2C), 127.1, 126.5 (s, 2C), 116.5 (t, 2C_D).

Anal. Calcd for: $C_{13}H_8D_2O_3$: C, 72.21; H+D, 5.59%. Found: C, 72.19; H+D, 5.53%.

4.1.2. 4-(3',5'-Dideutero-4'-n-heptyloxyphenyl)benzoic acid (4). To a two-necked round bottom flask, containing KOH (0.767 g, 10.95 mmol), $H₂O$ (1,5 mL) and absolute ethanol (13.8 mL) under stirring (15 min), 8 (1.00 g, 4.67 mmol) was added. The mixture was

heated at reflux for 1 h. n-Heptyl bromide (1.55 mL, 9.86 mmol) and KI (0.015 g) were added and the reaction mixture was heated at reflux for 24 h. After cooling to room temperature, KOH (0.383 g) was added and the mixture heated at reflux for further 12 h until complete conversion of 8 into 4 (TLC analyses). After elimination of the solvent, the crude product was poured into 200 mL of a H_2O/H_2SO_4 1:1 solution and then extracted into $Et_2O/PhMe/CH_2Cl_2$ (1:3:1, v/v). The organic layer, dried with anhydrous $Na₂SO₄$, after the removal of solvents at reduced pressure, gave 4 (1.30 g, 91% yield).

Compound 4 showed:

mp 85 °C; mesophases: 132 °C(I)–225 ÷ 227 C(II); isotropization temperature 252 °C.

IR (KBr): 3402, 3204, 2935, 2859, 2150, 1678, 1603, 1476, 1293, 1257, 1051, 835, 770, 541, 471. ¹H NMR (CDCl₃, 200 MHz): 11.55 (s, COOH, 1H), 7.81 (d, 2-(CH)-o-COOH, 2H, J=7.8 Hz), 7.64 (s, 2-(CH) m -OR, 2H), 6.94 (d, 2H, 2-(CH)– m -COOH, J=7.8 Hz), 3.98 (1t, 2H, O– CH₂-, J=6.5 Hz), 1.72 (2t, -O-CH₂-CH₂-, 2H, J₁=6.5 Hz, J₂=7.0 Hz), 1.33–1.28 (m, $-(CH₂)₄-CH₃$, 8H), 0.85 (t, CH₃, 3H, J=6.4 Hz). ¹³C NMR: 164.8, 153.4, 146.5, 132.2, 130.6 (t, 2CD), 128.2, 127.1, 126.5, 116.2, 68.9, 31.9, 29.7, 29.4, 26.0, 22.8, 14.1. Anal. Calcd for: $C_{20}H_{22}D_{2}O_{3}$: C, 76.40; H+D, 8.34%. Found: C, 76.41; H+D, 8.30%.

4.1.3. $4-(4'-n-Heptyloxyphenyl)benzoic acid (3)$. Compound 3 (91% yield) was obtained starting from 4-(4'-hydroxyphenyl)benzoic acid (7) (1.00 g, 4.66 mmol), by using the same procedure employed to prepare 4. Compound 3 showed:

mp 85 °C; mesophases: 132 °C(I)–225 \div 227 °C(II); isotropization temperature 252 °C; IR (KBr): 2953, 2935, 2859, 1685, 1604, 1435, 1255, 835, 773, 551, 493.

¹H NMR (CDCl₃, 200 MHz): 11.42 (s, COOH, 1H), 8.05 (d, 2-(CH)o-OR, 2H, J=8.2 Hz), 7.90 (d, 2-(CH)-o-COOH, 2H, J=7.8 Hz), 7.67 (d, 2-(CH)- m -OR, 2H, J=8.2 Hz), 6.82 (d, 2-(CH)- m -COOH, 2H, J=7.8 Hz), 3.98 (t, O–CH₂–, 2H, J=6.5 Hz), 1.72 (2t, -O–CH₂–CH₂–, 2H, J_1 =6.5 Hz, J_2 =7.0 Hz), 1.33–1.28 (m, –(CH₂)₄–CH₃, 8H), 0.85 (t, CH₃, 3H, J=6.4 Hz). ¹³C NMR: 164.8, 153.4, 146.6, 132.1, 130.7, 128.3, 127.2, 126.6, 116.1, 68.9, 31.9, 29.7, 29.4, 26.0, 22.8, 14.1.

Anal. Calcd for $C_{20}H_{24}O_3$: C, 76.89; H, 7.74%. Found: C, 77.00; H, 7.70%.

4.1.4. 3,5-Dideutero-4-hydroxybenzoic acid (10). To a necked flask containing D_2O (165 mL) and DCl in D_2O (27.36 mL), **9** (22.16 g, 160 mmol) was added. The mixture was heated at reflux for 48 h and, after cooling, compound 10 spontaneously crystallised. The solid was filtered off and washed with D_2O (30 mL), and dried at room temperature at 20 mmHg and successively at $70 °C$ 0.05 mmHg. The recovered 10 (20.72 g, 93% yield) having mp 219– 220 °C showed a 98% deuteration degree, evaluated by ¹H and ²H NMR. Compound 10 showed:

IR (KBr): 3285, 2990, 1678, 1596, 1414, 1337, 1269, 1123, 768, 654, 540, 471.

¹H NMR (D₂O, 200 MHz): 7.87 (s, 2-(CH)-o-COOH, 2H), $\delta_{\rm D}$ (H₂O, 200 MHz): 7.12 (s, 2D). ¹³C NMR (D₂O, 200 MHz): 162.4, 158.3, 131.2, 127.2 (s, 2C), 120.6 (s, 2C), 121.1 (t, 2CD, J_{CD}=42 Hz).

Anal. Calcd for C₇H₄D₂O₃: C, 59.99; H+D, 5.75%. Found: C, 60.10; $H+D$, 5.70%.

4.1.5. 3,5-Dideutero-4-methoxycarbonyloxybenzoic acid (10a). In a 250 mL Erlenmeyer flask cooled at 0 \degree C, containing water (44 mL) and NaOH (1,75 g, 43.75 mmol), 10 (2.04 g, 14.76 mmol) was added. Methyl chloroformate (2.32 g, 24.56 mmol) was then added over 15 min to the homogeneous solution, under vigorous stirring. After 4 h, a 1:1 solution of HCl/H₂O, was added until $pH=4-5$. The mixture was filtered off and the recovered 10 was washed with water and then dried at reduced pressure (0.06 mmHg). Compound 10a (2.59 g, 90% yield) showed:

mp 181-182 °C; IR (KBr): 2963, 1774, 1685, 1426, 1259, 1218, 1043, 1009, 941, 772, 648, 546, 475. ¹H NMR (CDCl₃, 200 MHz): 12.00 (s, –COOH, 1H), 8.18 (s, 2-(CH)–o-COOH, 2H), 3.95 (s, –CH3, 3H). ¹³C NMR: 171.6, 155.4, 153.7, 132.0, 127.2, 121.2 (t, 2C_D), 120.6 (s, 2C), 55.9. Anal. Calcd for $C_9H_6D_2O_5$: C, 54.54; H+D, 5.09%. Found: C, 54.50; H+D, 5.04%.

4.1.6. 4-Methoxycarbonyloxybenzoic acid (9a). Compound 9a (92% yield) was obtained starting from 4-hydroxybenzoic acid (9) (1.04 g, 14.78 mmol), by using the same procedure employed to prepare 10a. Compound 9a showed:

mp 181-182 °C; IR (KBr): 2962, 1773, 1682, 1619, 1429, 1245, 1224, 1047, 1032, 945, 773, 548. ¹H NMR (CDCl₃, 200 MHz): 12.00 (s, $-COOH$, 1H), 8.14 (d, 2-(CH)–o-COOH, 2H, $I=8.4$ Hz), 7.29 (d, 2- $(CH)-o-O-COOCH_3$, 2H, $J=8.4$ Hz), 3.92 (s, -CH₃, 3H). ¹³C NMR: 171.4, 155.5, 153.8, 132.2, 127.3, 121.4, 55.9.

Anal. Calcd for $C_9H_8O_5$: C, 55.10; H, 4.11%. Found: C, 55.00; H, 4.10%.

4.1.7. (3S,7S,10S) 10-Hydroxy-3,7-dimethyl-5,8-dioxaundecan-6,9 dione (11). A 100 mL three-necked flask, equipped with a magnetic stirrer, a dropping funnel and a reflux condenser, under a nitrogen atmosphere, containing (S) 2-methylbutanol $([\alpha]_D^{25}$ -5.77 $o.p.=97.6%)$ (1.009 g, 12.01 mmol) (13) and anhydrous THF (25 mL), was cooled to -78 °C. A 1.6 M hexane solution of BuLi (7.5 mL, 12.0 mmol) was added. The mixture was stirred for 20 min and (3S,6S)-3,6-dimethyl-1,4-dioxan-2,5-dione (12) (1.72 g, 11.96 mmol), dissolved in anhydrous THF (10 mL), rapidly added. The mixture, after 3 min, was siphoned into 150 mL of a 1% aqueous solution of $H₂SO₄$ and 100 mL of Et₂O, cooled to 0 °C. The organic layer was washed with an aqueous solution of saturated NaCl and dried over anhydrous Na2SO4. After elimination of the solvent, the product was purified by an accurate distillation. Chemically pure 11 (1.95 g, 70% yield) showed:

bp 110 °C/2 mmHg; $[\alpha]_D^{20}$ -41.7 (neat); IR (neat): 3477, 2965, 2938, 2879, 1743, 1458, 1380, 1198, 1132, 1098, 1049, 975, 866, 762. ¹H NMR: 5.15 (q, –CH–OR, 1H, J=7.0 Hz), 4.35 (q, –CH–OH, 1H, J=6.9 Hz), 4.02 (2dd, $-CH_2-O-$, 2H, $J_1=J_2=6.2$ Hz), 2.80 (s, $-OH$, 1H), 1.60 (m, CH₃–CH–(CH₂)₂–, 1H), 1.52 (d, CH₃–CH–OH, 3H, J=7.0 Hz), 1.48 (d, RO–CH–CH₃, 3H, J=7.0 Hz), 1.42–1.24 (m, CH₃–CH₂–CH–, 2H), 0.91 (d, CH₃–CH–(CH₂)₂–, 3H, J=6.6 Hz), 0.88 (t, CH₃–CH₂–, 3H, J=6.4 Hz). ¹³C NMR: 170.6, 170.3, 70.3, 65.7, 65.2, 55.8, 34.3, 26.1, 17.2, 16.5, 11.4.

Anal. Calcd for C₁₁H₂₀O₅: C, 56.88; H, 8.68%. Found: C, 56.77; H, 8.63%.

4.1.8. (3S,7S,10S) 10-(3',5'-Dideutero-4'-methoxycarbonyloxy)benzoyloxy-3,7-dimethyl-5,8-dioxaundecan-6,9-dione ($6a$). A 250 mL threenecked round bottom flask, equipped with a magnetic stirrer, a dropping funnel and a reflux condenser, under a nitrogen atmosphere, containing 11 (3.32 g, 14.31 mmol), pyridine (6 mL) and CH₂Cl₂ (15 mL) was cooled to 0 °C. A solution of 3,5-dideutero-4methoxycarbonyloxybenzoyl chloride $(10b)^{23}$ $(10b)^{23}$ $(10b)^{23}$ (2.79 g, 12.92 mmol) in CH_2Cl_2 (25 mL) was slowly added and after stirring (24 h), the mixture was hydrolysed with a 5% solution of HCl (100 mL), extracted into CH_2Cl_2 and dried with anhydrous Na_2SO_4 . The crude oil, diluted in $CH₂Cl₂$ was purified by filtration on a short silica gel column eluting with the same solvent (100 mL). Pure $6a$ (4.95 g, 93% yield) showed:

IR (KBr): 2963, 2677, 1760, 1686, 1606, 1510, 1437, 1262, 941, 774, 550, 475.

¹H NMR (CDCl₃, 200 MHz): 8.17 (s, 2-(CH)-o-COOR, 2H), 5.38 (q, $-CH-OCOCH-$, 1H, $J=6.9$ Hz), 5.17 (q, $-CH-OCOAr$, 1H, $J=7.0$ Hz), 4.02 (2dd, $-CH_2-O-, 2H, J_1=J_2=6.2 Hz$), 3.95 (s, $-CH_3$, 3H), 1.60 (m, $CH_3-CH-(CH_2)_2-, 1H$), 1.52 (d, CH₃-CH-OCO-Ar, 3H, J=7.0 Hz), 1.48 (d, R-COO-CH-CH₃, 3H, J=6.9 Hz), 1.42-1.24 (m, CH₃-CH₂-CH-, 2H), 0.91 (d, CH₃-CH-(CH₂)₂-, 3H, J=6.6 Hz), 0.88 (t, CH₃-CH--, 3H, J=6.4 Hz). ¹³C NMR: 170.6, 170.3, 165.3, 153.8, 131.9, 127.4, 120.6 (t, $2C_D$, JCD = 43 Hz), 70.3, 69.6, 65.3, 55.8, 34.3, 26.1, 17.2, 16.5, 11.4.

Anal. Calcd for $C_{20}H_{24}D_{2}O_{9}$: C, 58.24; H+D, 6.84%. Found: C, 58.20; $H+D$, 6.86%.

4.1.9. (3S,7S,10S) 10-(4'-Methoxycarbonyloxy)benzoyloxy-3,7-dimethyl-5,8-dioxaundecan-6,9-dione (5a). Compound 5a (91% yield), starting from compounds $9b^{24}$ $9b^{24}$ $9b^{24}$ and 11, was obtained by using the same procedure employed to prepare 6a. Compound 5a showed:

IR (KBr): 2961, 2676, 1775, 1759, 1687, 1607, 1509, 1435, 1261, 941, 774, 550.

¹H NMR (CDCl₃, 200 MHz): 8.13 (s, 2-(CH)-o-O-COOCH₃, 2H, $J=8.2$ Hz), 7.24 (d, 2-(CH)–o-COOR, 2H, $J=8.2$ Hz), 5.38 (q, –CH– OCOCH-, 1H, $I=6.9$ Hz), 5.15 (q, -CH-OCOAr, 1H, $I=7.0$ Hz), 4.02 (2dd, $-CH_2-O-$, 2H, $J_1=J_2=6.2$ Hz), 3.95 (s, $-O$ –COOCH₃, 3H), 1.60 (m, CH₃–CH–(CH₂)₂–, 1H), 1.52 (d, CH₃–CH–OCO–Ar, 3H, J=7.0 Hz), 1.48 (d, R–COO–CH–CH₃, 3H, J=6.9 Hz), 1.42–1.24 (m, CH₃–CH₂–CH, 2H), 0.91 (d, CH₃–CH–(CH₂)₂–, 3H, J=6.6 Hz), 0.88 (t, CH₃–CH₂–, 3H, J=6.4 Hz). ¹³C NMR: 170.6, 170.3, 165.4, 153.8, 131.6, 127.2, 120.4, 70.3, 69.5, 65.2, 55.8, 34.3, 26.1, 17.3, 16.5, 11.6.

Anal. Calcd for $C_{20}H_{26}O_9$: C, 58.53; H+D, 6.39%. Found: C, 58.58; $H + D$, 6.30%.

4.1.10. (3S,7S,10S) 10-(3',5'-Dideutero-4'-hydroxy)benzoyloxy-3,7dimethyl-5,8-dioxaunde can-6,9-dione (6). A 100 mL Erlenmeyer flask, containing EtOH (30 mL), $H₂O$ (30 mL) and 6a (1.00 g, 24.3 mmol), was cooled at -20 °C. An equimolar amount of 30% aqueous ammonia (0.25 mL) was added to the reaction mixture and after stirring at room temperature for 18 h, TLC analysis showed the complete conversion of 6a into 6. Solvents were removed under reduced pressure and chemically pure 6 (GLC) (0.79 g, 92% yield) was recovered. Compound showed 6:

IR (neat): 2961, 2878, 1732, 1597, 1496, 1275, 1089, 1056, 928, 862, 772, 625, 476.

¹H NMR (CDCl₃, 200 MHz): 10.26 (s, -OH, 1H), 7.05 (s, 2-(CH)-m-OH, 2H), 5.28 (q, –CH–OCOCH–, 1H, J=6.8 Hz), 5.22 (q, –CH–OCOAr, 1H, J=7.1 Hz), 4.02 (2dd, –OCH₂–, 2H, J₁=J₂=6.3 Hz), 1.61 (m, CH₃– $CH-(CH₂)₂$, 1H), 1.53 (d, CH₃–CH–OCO–Ar, 3H, J=7.1 Hz), 1.48 (d, R– COO–CH–CH₃, 3H, J=6.8 Hz), 1.42–1.24 (m, CH₃–CH₂–CH–2H), 0.91 (d, CH₃–CH–(CH₂)₂, 3H, J=6.7 Hz), 0.89 (t, CH₃–CH₂–, 3H, J=6.4 Hz). ¹³C NMR: 170.4, 169.7, 155.3, 132.6, 131.9, 127.4, 121.8 (t, 2C_D, o-OH), 70.3, 69.5, 65.3, 34.6, 26.2, 17.3, 16.7, 11.8. m/z (EI) 426 [M⁺-1, +73, (17)], 341 (4), 267 (6), 195 (100), 73 (8). Anal. Calcd for $C_{18}H_{22}D_2O_7$: C, 61.00; H+D, 7.40%. Found: C, 61.10; H+D, 7.36%.

4.1.11. (3S,7S,10S) 10-(4'-Hydroxy)benzoyloxy-3,7-dimethyl-5,8-dioxaundecan-6,9-dione (5). Compound 5 (93% yield) was obtained from (3S,7S,10S) 10-(4'-methoxycarbonyloxy)benzoyloxy-3,7-dimethyl-5,8-dioxaundecan-6,9-dione 5a (1.01 g, 24.30 mmol) according to the same experimental procedure previously described for compound 6. Compound 5 showed:

IR (neat): 2965, 2878, 1718, 1609, 1593, 1515, 1454, 1277, 1100, 852, 774, 625, 510.

 1 H NMR: 10.25 (s, OH, 1H), 7.98 (d, 2-(CH)-o-OH, 2H, J=8.2 Hz), 6.95 (d, 2-(CH)-o-COOR, 2H, J=8.2 Hz), 5.24 (q, -CH-OCOCH-, 1H, J=6.9 Hz), 5.15 (q, -CH-OCOAr, 1H, J=7.0 Hz), 4.02 (2dd, -CH₂-O-, 2H, $J_1=J_2=6.2$ Hz), 1.60 (m, CH₃–CH–(CH₂)₂–, 1H), 1.52 (d, CH₃–CH– OCO–Ar, 3H, J=7.0 Hz), 1.48 (d, R–COO–CH–CH₃, 3H, J=6.9 Hz), 1.42–1.24 (m, CH₃–CH₂–CH, 2H), 0.91 (d, CH₃–CH–(CH₂)₂–, 3H, J=6.6 Hz), 0.88 (t, CH₃–CH₂–, 3H, J=6.4 Hz). ¹³C NMR: 170.3, 169.5, 155.3, 132.3, 131.8, 127.4, 121.3, 70.3, 69.5, 65.2, 34.3, 26.1, 17.2, 16.5, 11.4. m/z (EI) 424 [M⁺-1, +73, (17)], 339 (5), 265 (6),193 (100), 73 (6). Anal. Calcd for C18H24O7: C, 61.35; H, 6.86%. Found: C, 61.36; H, 6.90%.

4.1.12. 2,6-Dideutero-4-(((S)-1-((S)-1-((S)-2-methylbutoxy)-1 oxopropan-2-yloxy)-1-oxopropan-2-yloxy)carbonyl)phenyl 4'-(heptyloxy)biphenyl-4-carboxylate (1). A mixture of 3 (0.75 g, 23.92 mmol), 6 (0.82 g, 23.96 mmol), DMAP (0.29 g, 2.38 mmol) and CH_2Cl_2 (50 mL) were placed, under N₂, into a two-necked flask equipped with a magnetic stirrer and a reflux condenser. The mixture was stirred for 10 min and then DCCI (0.96 g, 46.28 mmol) was added. After 2 h no more traces of 3 and 6 were detected (TLC). After filtration on silica gel and elimination of the solvent by reduced pressure, chemically pure (HPLC, NMR) 1 (1.20 g, 75% yield) was recovered. Compound 1 showed:

 $[\alpha]_D^{26.4}$ –4.6 (c 0.01085, CHCl₃).

CD spectra were recorded and showed a positive absorption with a g factor (concentration 0.01674 mol/L in CHCl₃) of:

g(310 nm)=2.35 \times 10 $^{-6}$; g(285 nm)=2.66 \times 10 $^{-6}$.

IR (KBr): 2935, 2856, 1736, 1603, 1529, 1506, 1414, 1298, 1269, 1195, 1124, 1075, 829, 766, 691, 505. ¹H NMR (CDCl₃, 200 MHz): 8.31 (d, 2-(CH)-o-OR, 2H, J=7.9 Hz), 7.80 (d, 2-(CH)-o-COOAr, 2H, $J=6.4$ Hz), 7.67 (d, 2-(CH)–m-OR, 2H, $J=7.9$ Hz), 7.01 (s, 2-(CH)–o-COOR, 2H), 6.94 (d, 2-(CH)–m-COOAr, 2H, J=6.4 Hz), 5.29 (q, –CH– OCOCH-, 1H, J=6.9 Hz), 5.15 (q, -CH-OCOAr, 1H, J=7.0 Hz), 4.02 (2dd, -OCH₂-2H, J₁=J₂=6.2 Hz), 3.98 (t, ArO-CH₂-, 2H, J=6.5 Hz), 1.72 (2t, $-O-CH_2-CH_2$, 2H, $J_1=6.5$ Hz, $J_2=7.0$ Hz), 1.69 (m, 4H), 1.55 (d, CH₃-CH-OCO-Ar, 3H, J=6.9 Hz), 1.54-1.23 (m, 10H), 0.91 (d, CH₃–CH–(CH₂)₂, 3H, J=6.6 Hz), 0.88 (t, CH₃–CH₂–CH–, CH₃–CH₂, CH₂-, 6H, J=6.4 Hz). ¹³C NMR: 170.8, 170.6, 165.4, 164.7, 159.9, 155.3, 146.6, 131.2, 131.1, 128.7, 127.2, 127.2, 126.5, 121.4 (t, 2C_D o-OH), 115.2, 70.3, 69.5, 65.3, 68.4, 34.3, 32.1, 29.5, 29.3, 26.2, 26.1, 22.5, 17.2, 16.5, 14.3, 11.4. m/z (TIS) 648 [M⁺, (16)], 647 [M⁺-1, (92)], 646 [M⁺-2, (100)], 414 (7), 296 (27), 218 (6), 89 (7). Anal. Calcd for $C_{38}H_{44}D_2O_9$: C, 70.35; H+D, 7.46%. Found: C, 70.40; H+D, 7.32%.

4.1.13. 4-(((S)-1-((S)-1-((S)-2-methylbutoxy)-1-oxopropan-2-yloxy)- 1-oxopropan-2-yloxy)carbonyl)phenyl 3',5'-dideutero-4'-(heptyloxy)biphenyl-4-carboxylate (2). Compound 2 (77% yield) was obtained from compounds (3S,7S,10S) 10-(4'-hydroxy)benzoyloxy-3,7-dimethyl-5,8-dioxaundecan-6,9-dione (5) (0.88 g, 23.96 mmol) and 4- (3',5'-dideutero-4'-n-heptyloxyphenyl)benzoic acid (4) (0.75 g, 23.92 mmol), by using the same procedure employed to prepare 1. The compound, chemically pure (HPLC, NMR), 2 showed:

 $[\alpha]_D^{30}$ – 5.3 (c 0.01045, CHCl₃).

CD spectra were recorded and showed a positive absorption with a g factor (concentration 0.01612 mol/L in CHCl₃) of:

g(310 nm)=5.12 \times 10 $^{-5}$; g(285 nm)=5.54 \times 10 $^{-5}$.

IR (KBr): 2934, 2855, 1737, 1603, 1529, 1507, 1415, 1269, 1194, 1125, 1074, 829, 766, 691, 504. ¹H NMR (CDCl₃, 200 MHz): 8.31 (d, 2-(CH)-o-OCOAr, 2H, J=7.8 Hz), 7.78 (d, 2-(CH)-o-COOR, 2H, J=7.8 Hz), 7.57 (d, 2-(CH)-o-COOAr, 2H, J=6.3 Hz), 7.43 (s, 2-(CH)m-OR, 2H), 6.95 (d, 2-(CH)-m-COOAr, 2H, J=6.3 Hz), 5.32 (q, -CH-OCOCH-, 1H, J=6.9 Hz), 5.16 (q, -CH-OCOAr, 1H, J=7.1 Hz), 4.02 (2dd, -OCH₂-, 2H, J₁=J₂=6.2 Hz), 3.98 (t, ArO-CH₂-, 2H, J=6.2 Hz), 1.72 (2t, -0-CH₂-CH₂-, 2H, J₁=6.5 Hz, J₂=7.0 Hz), 1.69 (m, 4H), 1.55 (d, CH₃–CH–OCO–Ar, 3H, $]=6.9$ Hz), 1.54–1.23 (m, 10H), 0.91 (d, CH₃–CH–(CH₂)₂, 3H, J=6.6 Hz), 0.88 (t, CH₃–CH₂–CH–, CH₃–CH₂, CH₂-, 6H, J=6.4 Hz). ¹³C NMR: 170.6, 170.4, 165.4, 164.7, 159.9, 155.3, 146.5, 131.8, 131.0, 128.6, 127.2, 127.1, 126.9, 122.1 (t, 2C_D o-OH), 115.2, 70.2, 69.4, 65.2, 68.3, 34.3, 32.2, 29.5, 29.3, 26.4, 26.1, 22.8, 17.1, 16.5, 14.3, 11.4. m/z (TIS) 648 [M⁺, (16)], 647 [M⁺-1, (92)], 646 [M⁺-2, (100)], 414 (7), 296 (27), 218 (6), 89 (7). Anal. Calcd for $C_{38}H_{44}D_2O_9$: C, 70.35; H+D, 7.46%. Found: C, 70.33; H+D, 7.50%.

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- 23. Previously prepared according to the usual procedure starting from 10a (2.56 g, 12.92 mmol), freshly distilled thionyl chloride (25 mL, 0.34 mol) and dimethylformamide (DMF) $(300 \mu L)$.
- 24. Previously prepared according to the usual procedure starting from 9a (2.57 g, 12.97 mmol), freshly distilled thionyl chloride (25 mL, 0.34 mol) and dimethylformamide (DMF) (300 μ L).